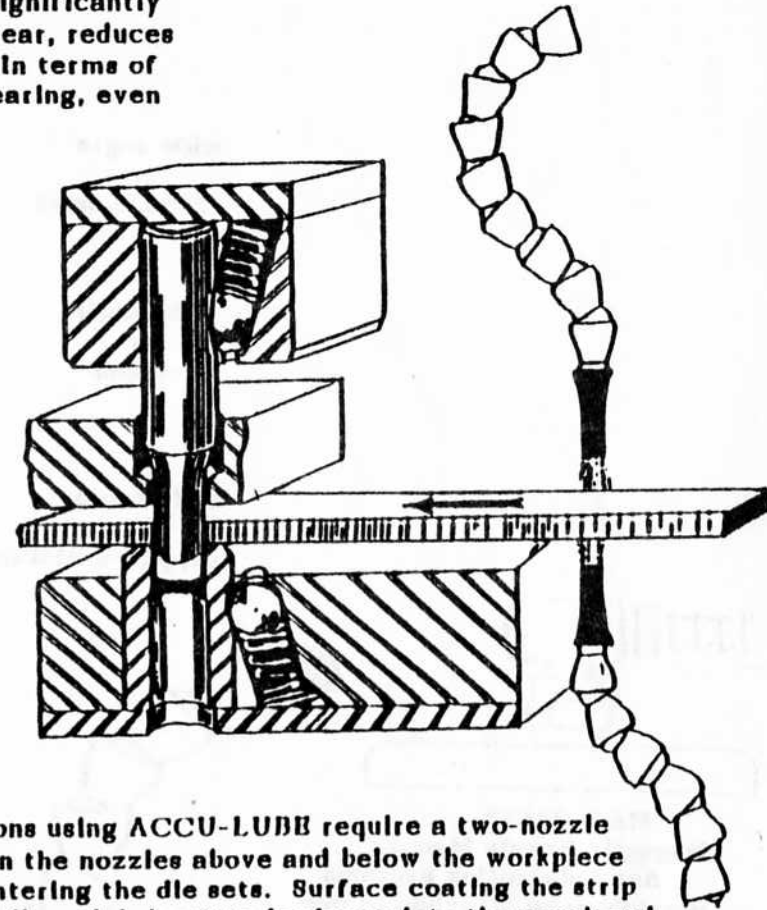
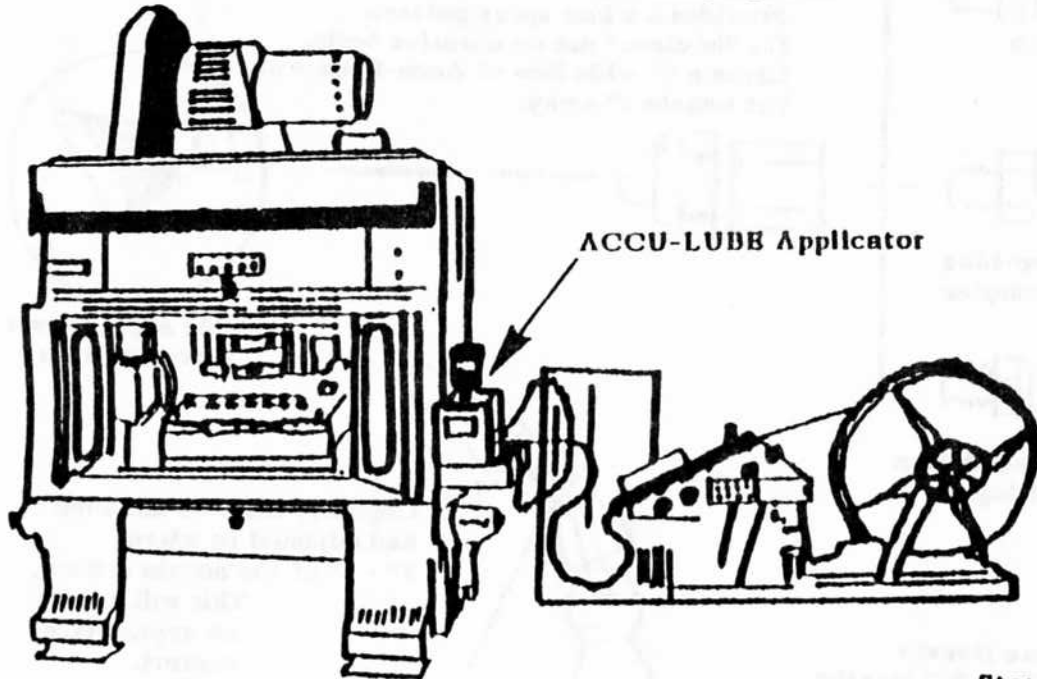


## STAMPING

The use of ACCU-LUBB in stamping operations significantly reduces the maximum punch force, extends die wear, reduces burr on bottom of strip, and eliminates cleanup. In terms of quality, users experience reduced galling and smearing, even when stamping exotic metals.



Stamping applications using ACCU-LUBB require a two-nozzle applicator. Position the nozzles above and below the workpiece prior to the strip entering the die sets. Surface coating the strip with ACCU-LUBB allows lubricant to be drawn into the punch and die/workpiece interface.

It is possible in some stamping applications to port ACCU-LUBB through the blank holder or stripper plate in order to coat the punch and its shear edges. Contact a factory engineer for ideas and assistance.