

DRILLING - REAMING - TAPPING

DRILLING-

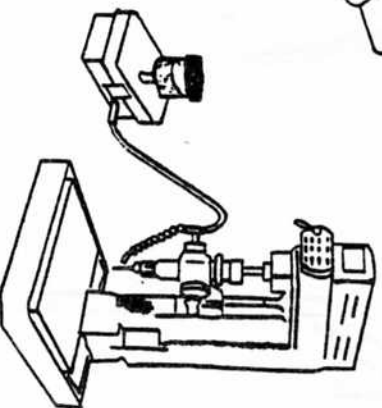
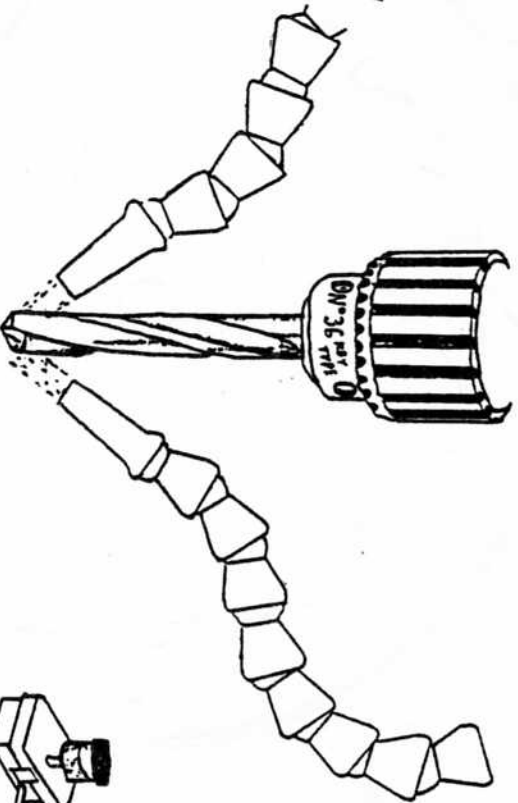
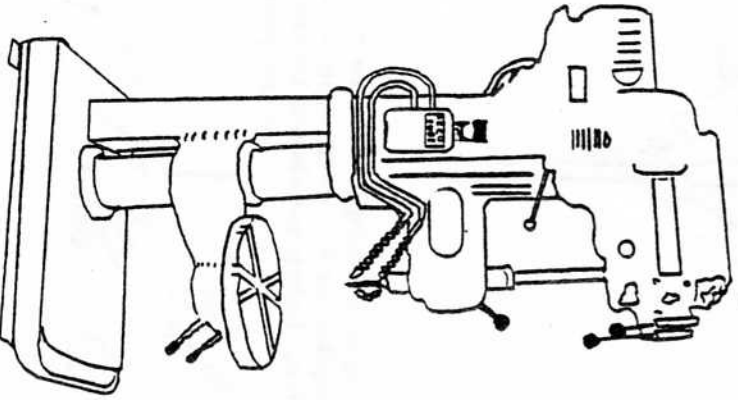
Normally a single nozzle applicator is adequate.

For larger holes, a second nozzle will help with chip removal.

IMPORTANT: Always make sure that ACCU-LUBE is applied to the drill bit tip before engaging the work piece.

FLOW CONTROL VALVE

It may be necessary to adjust applicator air flow to optimize application of ACCU-LUBE due to turbulence at the tool / work-piece interface.



AIMING APPLICATOR NOZZLES

Aim nozzles downward.

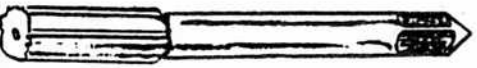
Initially place nozzle tips 4-5 cm from cutter edge

Adjust nozzles according to your experiences, tool configuration, workpiece & obstructions, etc.

The closer a nozzle is to the cutter, the less ACCU-LUBE is required.

REAMING-

A single nozzle applicator will handle most reaming operations.



TAPPING -

A single nozzle applicator is adequate for most tapping operations.

IMPORTANT: Always make sure that ACCU-LUBE is applied to the tip and cutting edges of the tap before entering the hole being tapped.

